PROSPECTUS  February 2012/13

Methanol

Strategic Business Analysis

1st Floor, 1 King’s Arms Yard, London EC2R 7AF, UK

tel: +44 20 7950 1600, fax: +44 20 7950 1550

Nexant®, ChemSystems® and ChemSystems Online® are registered trademarks of Nexant, Inc.

CHEMSYSTEMS – a brand owned by Nexant, Inc. that provides support to decision makers in the petroleum, chemical and petrochemical industries
# CONTENTS

<table>
<thead>
<tr>
<th>SECTION</th>
<th>PAGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Business Need for the Program</td>
<td>1</td>
</tr>
<tr>
<td>2. Value of the Program</td>
<td>4</td>
</tr>
<tr>
<td>3. Scope of the Program</td>
<td>5</td>
</tr>
<tr>
<td>4. Methodology</td>
<td>8</td>
</tr>
<tr>
<td>5. Costs and Subscription Details</td>
<td>11</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>APPENDIX</th>
<th>PAGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>A Subscription Terms And Conditions</td>
<td>11</td>
</tr>
<tr>
<td>B Contact Details</td>
<td>13</td>
</tr>
<tr>
<td>C Table Of Contents</td>
<td>14</td>
</tr>
<tr>
<td>D Credentials</td>
<td>21</td>
</tr>
</tbody>
</table>
SECTION 1.

Business Need for the Program

The methanol landscape has altered dramatically in the last decade as significant restructuring and price volatility have rocked the industry. Despite this upheaval and uncertainty, growth has continued apace. In 2012 global capacity more than doubled the capacity of 2000.

A key driver of this frenetic activity has been the cost of feedstock and demand for non-traditional end-uses. High gas costs in the traditional production centres of North America and Western Europe have put producers in these regions under severe pressure (although recent North American gas costs have fallen prompting the restart of some mothballed capacity and plant relocations). In response, major developments in methanol capacities have been made in regions with access to low cost natural gas. On the other hand, environmental legislation and government strategy to reduce hydrocarbon dependence in China have boosted methanol demand for uses such as biodiesel, DME, gasoline blending and olefins.
SECTION 1

Methanol is a key chemical intermediate and its major derivatives are formaldehyde, methyl tertiary butyl ether (MTBE) and acetic acid.

The methanol market is in a state of change with some derivatives increasing strongly such as biodiesel, gasoline blending, DME, Methanol-to-Olefins and Methanol-to-Propylene. Demand potential into these new outlets is highly dependent on the cost competitiveness of methanol against traditional alternatives such as LPG. This in turn is determined by future developments in feedstock prices and the structure of the methanol production base.

After the global economic crisis in 2008 and 2009, methanol to gasoline price ratio cyclicalism smoothed down considerably. This trend suggested that methanol pricing was being influenced by fuel. The linkage of methanol prices to fuel is related to its emerging applications particularly in China such as the use of methanol in gasoline blends and DME used in LPG blends. In 2011, these applications represented 34 percent of total methanol demand. Methanol consumed in these emerging fuel applications is growing faster than traditional uses such as formaldehyde and acetic acid, growing at double digit rates well above GDP. Hence, fuel influence in methanol pricing is expected to continue.

**Methanol Demand by End-Use**

(2011)
These are dynamic and exciting times for the methanol industry that bring with them a wealth of opportunities for existing and prospective players in the methanol market. To succeed in capitalizing on these opportunities, it is crucial to understand the drivers and mechanisms that are shaping the changes in this industry. In particular, the new pricing mechanism linked to gasoline and the very strong growth in emerging uses.

**Methanol Business Drivers**

- **Technology and CAPEX Changes**
- **Feedstock Cost Changes**
- **New Paradigm Pricing Mechanism**
- **Market Changes**

![Methanol to Gasoline Price Ratio](image)
Nexant’s wealth of experience in the methanol sector, combined with our wider global presence in the global gas, refined products, biofuel and petrochemical industries, provides us with a unique overview of all factors influencing the development of the methanol business worldwide. The methanol SBA distills the core issues and insights from our accumulated expertise to provide subscribers with a good understanding of not only the fundamental drivers but also the likely future strategic direction of the methanol industry. We believe this will be an invaluable source of insight and strategic business analysis for executives and managers at all levels of the business.

### Nexant’s Unique Blend of Capabilities

<table>
<thead>
<tr>
<th>STRATEGY CONSULTING</th>
<th>GLOBAL GAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distilling key trends to understand businesses</td>
<td>Global gas availability and pricing</td>
</tr>
<tr>
<td>Portfolio appraisal and positioning</td>
<td>Strong experience of alternative gas monetization options including LNG, GTL, ammonia and power</td>
</tr>
<tr>
<td>Merger &amp; acquisition support</td>
<td>National and regional energy planning</td>
</tr>
<tr>
<td>Customer segmentation</td>
<td>Gas development projects</td>
</tr>
<tr>
<td>Manufacturing Strategy</td>
<td>Gas asset management</td>
</tr>
<tr>
<td>Value chain positioning</td>
<td>Gas value chain analyses</td>
</tr>
<tr>
<td>Growth Strategy</td>
<td></td>
</tr>
<tr>
<td>Industry structure analyses</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CHEMICALS</th>
<th>DOWNSTREAM OIL AND BIOFUELS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Strong understanding of methanol and derivative markets technology and economics</td>
<td>Petroleum value chain analysis including ports &amp; terminals, refining, storage &amp; distribution, terminals &amp; depots, fuel wholesaling and retailing</td>
</tr>
<tr>
<td>Strong olefins experience and active MTO/MTP evaluation engagements</td>
<td>Biofuel market and technology development</td>
</tr>
<tr>
<td>Market dynamics research and analysis and forecasts</td>
<td>Good understanding of fuel markets and the potential for methanol use as a gasoline blendstock, bio-diesel feedstock and DME feedstock</td>
</tr>
<tr>
<td>Pricing and profitability scenarios</td>
<td></td>
</tr>
<tr>
<td>Performance benchmarking</td>
<td></td>
</tr>
<tr>
<td>Cost curve assessments</td>
<td></td>
</tr>
<tr>
<td>Techno-economic feasibility studies</td>
<td></td>
</tr>
</tbody>
</table>
**Value of the Program**

The Program provides a valuable aid for strategic planning purposes, at a time of both opportunity and challenge for players and prospective entrants into the methanol business. It combines a review of the fundamental business drivers and their dynamics, as well as analysis of the wider trends in methanol and what these entail for the short, medium and long-term outlook for the business. Key issues which are addressed include:

**Business Fundamentals:**
- **Supply:** What methanol projects are currently under development and in planning? What are the primary motivators behind these developments?
- **Demand:** What is the expected demand outlook segmented by geography and application? Which segments are driving growth?
- **Profitability:** How have the changes in capacity distribution and feedstock price impacted profitability of existing producers?
- **Pricing:** What are the implications of the scale and location of new projects on future product pricing?
- **Technology:** Who are the major process licensors and what are the latest developments?
- **Competitiveness:** How do the various producers compare in terms of delivered cost competitiveness to the major international markets?

**Strategic Trends and Challenges:**
Coverage of strategic trends is strongly influenced by current activity and pertinent trends in the methanol business. Examples of issues which are addressed include:
- **Methanol to Gasoline Revival:** What does this technology have to offer? What are the prospects for MTG revival?
- **New Trends in Methanol Pricing:** What is the impact of fuel on methanol pricing? Is this trend expected to continue?
- **Resurgence of Methanol Capacity in North America:** Is this temporary or a long term trend? Is shale gas effect on gas pricing enough to compete with other low cost producers?
- **Natural Gas-Based Olefins Projects:** What is the competitive position of MTO and MTP technologies versus other olefins technologies? Will methanol be a platform to other petrochemicals?

The Program has analysed and commented on these developments and is an essential source of analysis for those companies active in the industry. Our Program is backed up by access to experienced Nexant consultants who are able to discuss and comment on the latest developments and their implications. We believe our offering is unique in terms of breadth and depth of insight and coverage.
SECTION 3.

**Scope of the Program**

Your annual subscription to the **Methanol Strategic Business Analysis** includes:

- Two hard copies of the full annual 356 page report and unlimited downloads of softcopies from the ChemSystems web site
- Access to the data and analysis through the ChemSystems website at www.chemsystems.com and via electronic reports (Adobe .pdf file)
- Quarterly updates on capacity, project status and pricing developments
- Copies of methanol conference papers presented by our consultants
- Access to desk-based support from our consulting staff

**Strategic Trends and Challenges**

This analysis is predominantly qualitative, building upon the trends identified in the market and economic analysis. Hypotheses are developed and investigated in order to provide answers to the questions facing the industry. Nexant’s unique access to the wider value chain including developments in the upstream oil & gas industry and downstream energy, fuels (including biofuels) and chemicals markets is leveraged in this analysis. Combined with our extensive experience as advisors to leading methanol producers, this knowledge has allowed us to provide subscribers with in-depth, original insight at the leading edge of methanol strategic business analysis.

**Market Dynamics**

The Program delivers an analysis of the supply, demand and net trade outlook for methanol on a global basis covering historic and projected trends for the period 2000 to 2030. A capacity listing of existing producers and firm projects has also been provided. The geographic coverage of the market analysis includes:

- North America
- South America, including Trinidad
- Western Europe
- Central and Eastern Europe
- Asia Pacific, including individual profiles of key countries:
  - Japan
  - China
- Middle East
- Africa
SECTION 3. Scope of the Program

As well as quantitative projections of capacity, consumption, operating rates and net trade volumes, in-depth analysis of the major factors influencing consumption and capacity growth has been included. An explanation of the expected developments in demand by end-use sector, including new uses such as in the alternative fuels markets, is also presented. Segmentation by end-use covers:

- Formaldehyde
- DME
- Acetic Acid
- Gasoline Blending
- MTBE
- Olefins
- Others
- Biodiesel

Industry Profitability and Pricing

- Historic profitability of archetypal producers in the traditional producing centres of the United States and Western Europe, as well as in the Middle East for the period 1996 to present.
- Profitability projections with estimates of margins for the United States, Western Europe and the Middle East.

West European Methanol Margin Analysis
Profitability is the key consideration for future project developers, and the Program provides:

- Historic and projected future prices for the period 2000 to 2030
- Prices for the three main reference regions of the U.S., Western Europe and Asia
- Nexant's Oil Scenario methodology has been used to assess the impact of volatility in energy costs on product prices
- Commentary is provided on the key drivers and price setting mechanisms, and the outlook for these going forward

**Technology**

- An overview of methanol production technology is provided using both gas and coal as feedstocks.
- The major licensors are profiled and their market share analysed
- The technologies of seven major licensors are reviewed in detail
- New technology developments are reviewed
- Methanol production costs are analysed with a breakdown of the key components of the variable, fixed and capital costs

**Delivered Cost Competitiveness**

- The current delivered cost to market is assessed and competitiveness presented
- In order to accurately evaluate the transportation costs associated with delivering methanol to the major markets, Nexant has developed shipping models that capture factors such as the cargo size and capital cost of typical methanol carriers, variable and fixed operating costs associated with shipping, terminaling fees, canal dues etc.
- For each major market, the delivered cost for domestic methanol producers is compared to the delivered costs of major competing producers selling into that markets, as shown below:

<table>
<thead>
<tr>
<th>Major Producers</th>
<th>Target Markets</th>
</tr>
</thead>
<tbody>
<tr>
<td>United States of America</td>
<td>United States of America</td>
</tr>
<tr>
<td>Trinidad</td>
<td>Western Europe</td>
</tr>
<tr>
<td>South America</td>
<td>South-East Asia (Singapore)</td>
</tr>
<tr>
<td>Western Europe</td>
<td>Japan</td>
</tr>
<tr>
<td>Russia</td>
<td></td>
</tr>
<tr>
<td>Middle East</td>
<td></td>
</tr>
<tr>
<td>Africa</td>
<td></td>
</tr>
<tr>
<td>Asia Pacific</td>
<td></td>
</tr>
<tr>
<td>China (coal)</td>
<td></td>
</tr>
</tbody>
</table>

Appendix C shows the Table of Contents of the main report.
Methodology

This Program is produced by a global organisation of Nexant researchers, analysts and recognised experts in the methanol industry. All our analysis is underpinned by Nexant’s considerable experience of work in the methanol sector, as well as the unique ChemSystems simulator.

Consulting Support

Nexant’s consultants are available to subscribers to provide further discussion and clarification of any areas of the industry covered by the subscription. Any travel or out-of-pocket expenses associated with such consulting support is not covered by the subscription and will be invoiced separately, at cost.

Strategic Analysis

In addition to the technical and data-driven analysis that underlines the review of the business fundamentals, Nexant also brings the benefit of its extensive experience of single-client engagements to the Strategic Trends and Challenges discussion. We have acted in a wide variety of capacities spanning the areas of technical due diligence, feasibility analysis, market entry, competitiveness assessments and strategic planning for many prominent players in the methanol industry. Combined with our wealth of wider experience in the upstream gas and downstream methanol derivatives markets, we are able to deliver insights into emerging trends both within the methanol business and across the wider value chain. Selected engagements are presented in Appendix D.

ChemSystems Simulator

ChemSystems simulator is the proprietary simulation model developed by Nexant and used to generate all the analysis and forecasts of the ChemSystems Online® and other offerings including the Methanol Strategic Business Analysis Program. The simulation model is an experience-based database running commodity petrochemical business logic algorithms to produce multi-scenario simulations of the global industry.

ChemSystems simulator is available to subscribing companies, for an additional subscription fee, to develop private forecasts of market dynamics, industry profitability, etc. Clients are currently using the simulator for corporate and business unit planning, investment decision making and competitive analysis.
It is integrated from end-use markets back to petrochemical feedstocks. It considers inter-material competition, inter-regional price relationships, chain margins, product substitution, logistic costs and trade drivers. Costs and prices are integrated from crude oil, natural gas and petrochemical feedstocks through methanol to downstream chemicals and refined products. One of the functional blocks depicted in the graphic above is expanded below to illustrate the interconnectivity of these drivers and the complex relationships that are built into Simulator algorithms.

ChemSystems simulator delivers step change improvements in market forecasting and business/corporate planning, while reducing the resources and time required to evaluate multiple hypotheses and scenarios.
SECTION 5.

Costs and Subscription

The subscription price for an annual company subscription to the Methanol Strategic Business Analysis is US$20 000 (twenty thousand US dollars). The annual subscription covers one year from the date of subscription. The standard subscription includes:

- Two hard copies of the Report and unlimited downloads of softcopies from the ChemSystems web site.
- Access to the data and analysis through the ChemSystems website at www.chemsystems.com and via electronic reports (Adobe .pdf file)
- Quarterly updates on capacity, project status and pricing developments
- Copies of methanol conference papers presented by our consultants
- Access to desk-based support from our consulting staff

Nexant is pleased to offer a 10 percent discount to Methanol SBA subscribers who also subscribe to its Ammonia & Urea SBA program.
APPENDIX A.

Subscription Terms and Conditions

1. Nexant will provide employees of Subscriber direct online access to electronic copies of the Subscribed Reports and database via a Subscriber account through the www.chemsystems.com web site for the duration of this Agreement. Nexant will provide users of the service with a user name and password. Subscriber will inform Nexant if any of its employees who are registered users leave Subscriber’s employment.

2. Nexant will provide to Subscriber bound paper copies of each Subscribed Report on publication.

3. While the Subscribed Reports will represent an original effort by Nexant based on its own research, it is understood that portions of the Subscribed Reports will involve the collection of information from third parties, both published and unpublished. Nexant does not believe that the Subscribed Reports will contain any confidential technical information of third parties. Nexant does not warrant the accuracy or completeness of information.

4. The information disclosed in the Subscribed Reports and the terms of this Agreement will be retained by Subscriber for the sole and confidential use of Subscriber and its 51 percent or greater owned affiliates except those parents or affiliates which are engaged in the business of marketing research, management consulting, or publishing or are subsidiaries of such firms (Permitted Subscribers). However, the Permitted Subscribers may use said information in their own research and commercial activities, including loaning the data on a confidential basis to third parties for temporary and specific use for the sole benefit of Subscriber. It is the responsibility of Subscriber to notify Nexant of 51 percent or greater owned affiliates requiring access to the Subscribed Reports. Breach of this covenant of use shall entitle Nexant to terminate this Agreement immediately with no obligation to return any portion of the Subscription Fee.

5. Subscriber further agrees that it will use reasonable efforts to keep the Subscribed Reports for its sole use; however, this restriction shall not apply to information which is or becomes generally available to the public in a printed publication, which is already in the possession of Subscriber, or which is received by Subscriber in good faith from a third party without an obligation of confidentiality.

6. The obligations of paragraphs 4 and 5 shall terminate five (5) years from the date of this Agreement.

7. Subscriber shall not republish all or any portion of the Subscribed Reports. Subscriber further agrees to refrain from any dissemination of the Subscribed Reports, either directly or through its subsidiaries and affiliates, so as to constitute passage of title into the public domain or otherwise jeopardise common law or statutory copyright in said Subscribed Reports.

8. The Subscribed Reports are delivered, inter alia, via the Internet. The Agreement does not include provision of hardware or software to allow Subscriber employees to view the Internet sites, download data, etc. The software requirements include an Internet browser (Netscape 4.7 or higher or Microsoft Internet Explorer IE version 5.0 or higher). Some changes to the configuration of the user’s browser, and windows control panel, may be required for optimal use of the products. The web site that houses the products uses software including Flash Plug-in version 4.0 or higher and may pass applets to the user. Subscriber firewall restrictions may inhibit access to Subscribed Reports or the performance of the products. Nexant is not responsible for restrictions to use of the Subscribed Reports imposed by Subscriber firewall(s).

9. There are no warranties of any kind for the Subscribed Reports provided under this Agreement and there shall be no liability for consequential or indirect damages. Nexant’s entire liability under this Agreement is limited to the total amount paid to Nexant for the services.

10. Nexant does not accept responsibility for the accuracy of the information in the Subscribed Reports. Subscriber is responsible for use of the information contained in the Subscribed Reports and Nexant will not be responsible for any reliance Subscriber places on the contents thereof.

11. A person who is not a party to this Agreement shall have no right to enforce any of its terms.

12. By signing the Authorization Nexant and Subscriber agree that the Scope of the Program, Authorization and Subscription Terms and Conditions represents the complete agreement between them regarding the Subscribed Reports. No change, modification, extension, termination or waiver of this Agreement, or any of the provision herein, shall be valid unless made in writing and signed by duly authorised representatives of the parties.

13. This Agreement and the relationship between the parties shall be governed by and interpreted in accordance with the laws of the state of New York, United States of America.

14. Subscriber shall be invoiced the full Subscription Fee upon signature of this Agreement. Amounts are due upon receipt of invoice and payable within thirty (30) days. If payment is not made within 30 days from the date of invoice, Subscriber will be subject to late payment charges. Such charges will be calculated at a monthly rate of 1.5 percent of the invoice amount, compounded for each period or part period of 30 days that the invoice remains unpaid.
If the foregoing terms are acceptable, please sign below to confirm subscriber’s agreement and return to Nexant.

**AUTHORISATION**

**AGREED TO AND ACCEPTED:**

**SUBSCRIBER:**
Name: ..............................................
Title: ..............................................
Address: ..............................................

Phone: ..............................................
Fax: ..............................................
Email: ..............................................
Date: ..............................................
Signature: ..............................................

**AGREED TO AND ACCEPTED:**
NEXANT, INC.
Name: ..............................................
Title: ..............................................
Address: ..............................................

Phone: ..............................................
Fax: ..............................................
Email: ..............................................
Date: ..............................................
Signature: ..............................................

**Methanol Strategic Business Analysis** ............ **US$ 20,000**

We shall pay Nexant Inc. the applicable fee stated above plus applicable taxes (including but not limited to VAT, withholding tax and any other applicable deductions).

If your company requires a purchase order number, please provide the number below:

Purchase Order Number: _____________________________
APPENDIX B.

Contact Details

EUROPE

Nexant Ltd.
1st Floor
1 King’s Arms Yard
London EC2R 7AF
United Kingdom
Attn: Dr. Eduard Lindner
Methanol SBA Program Manager
Tel: + 44 (20) 7950 1525
Fax: + 44 (20) 7950 1550
Email: elindner@nexant.com

AMERICAS

Nexant, Inc.
44 South Broadway
White Plains, NY 10601-4425
U.S.A.
Attn: Heidi Junker Coleman
Multiclient Programs Administrator
Tel: + 1 (914) 609 0381
Fax: + 1 (914) 609 0399
e-mail: hcoleman@nexant.com

ASIA

Nexant (Asia) Ltd
22nd Floor, Rasa Tower 1
555 Phahonyothin Road
Kwaeng Chatuchak, Khet Chatuchak
Bangkok 10900
Thailand
Attn: Maoliosa Denye
Marketing Manager
Tel: +66-2-793 4626
Fax: +66-2-937 0144
Email: mdenye@nexant.com

MIDDLE EAST

Nexant Ltd
PO Box 20705
Level 22, West Tower Building
Bahrain Financial Harbour
King Faisal Highway
Manama
Kingdom of Bahrain
Attn: Graham Hoar
Vice President, Middle East
Tel: +973 1750 2962
Fax: +973 1750 3030
Email: ghoar@nexant.com
## Table of Contents

**Section**

1. Executive Summary
2. Introduction
   - 2.1 Overview
   - 2.2 Structure of the Report
     - 2.2.1 Coverage
     - 2.2.2 Report Contents
3. Key Trends and Challenges
   - 3.1 Introduction
   - 3.2 Methanol to Gasoline Revival
     - 3.2.1 Background
     - 3.2.2 Chemistry and Technology
     - 3.2.3 Prospects of MTG Technology
   - 3.3 New Trends in Methanol Pricing - Fuel as an Influence
   - 3.4 Resurgence of Methanol Capacity in the North America
   - 3.5 Natural Gas-Based Olefins Projects
4. Market Dynamics
   - 4.1 Introduction
   - 4.2 Market Dynamics Forecasting Methodology
     - 4.2.1 Capacity Availability and Forecasting
     - 4.2.2 End-Use Consumption Forecasting
     - 4.2.3 Production and Trade Forecasting
   - 4.3 METHANOL Demand
     - 4.3.1 Traditional Uses of Methanol
     - 4.3.2 Emerging Uses of Methanol
     - 4.3.3 Technological Developments
     - 4.3.4 Major Methanol Consumers
   - 4.4 Supply
     - 4.4.1 Global
     - 4.4.2 Top Ten Methanol Producers
   - 4.5 Supply/Demand and Trade
     - 4.5.1 Global
     - 4.5.2 North America
     - 4.5.3 South America
     - 4.5.4 Western Europe
     - 4.5.5 Central and Eastern Europe
     - 4.5.6 Middle East
     - 4.5.7 Africa
     - 4.5.8 Japan
     - 4.5.9 China
     - 4.5.10 Other Asia Pacific
5. Profitability and Pricing
   - 5.1 Nexant’s General Profitability Forecasting Methodology
     - 5.1.1 Introduction
     - 5.1.2 Price Influences
   - 5.2 Historic Profitability Analysis
     - 5.2.1 Historic Price-Setting Mechanism
     - 5.2.2 Methanol Price History
     - 5.2.3 U.S. Profitability History
     - 5.2.4 West European Profitability History
   - 5.3 Profitability Projections
     - 5.3.1 Price Setting Mechanism
     - 5.3.2 Profitability Analysis
APPENDIX C.

Table of Contents

5.4 Methanol Price Forecasts
   5.4.1 Asian and USGC Pricing
6 Technology Review
   6.1 Methanol Properties
      6.1.1 Methanol Physical Properties
      6.1.2 Methanol Specifications - Product Quality
   6.2 Basic Chemistry
   6.3 Methanol Technology Overview
      6.3.1 Gas-Based Methanol Processes
      6.3.2 Coal/Petroleum Coke Gasification Based Processes
      6.3.3 Methanol/Ammonia Dual Process
   6.4 Methanol Licensor Overview
      6.4.1 Market Share
      6.4.2 Large Scale (5 000 ton Per Day) Experience
   6.5 technology Developments
      6.5.1 Introduction
      6.5.2 Recent Selected Patents
      6.5.3 Direct Methanol Synthesis from Carbon Dioxide
      6.5.4 Carbon Dioxide Reforming
      6.5.5 Selective Liquid-Phase Direct Oxidation of Methane to Methanol
      6.5.6 Biomethanol
      6.5.7 Biomass Gasification
      6.5.8 Polygeneration from Coal
      6.5.9 Liquid-Phase Methanol Technology
7 Delivered Cost Competitiveness
   7.1 Background
      7.1.1 Introduction
      7.1.2 Cost of Production Terminology
      7.1.3 Location Factors
      7.1.4 Other Cost Elements
   7.2 Basis and Coverage
      7.2.1 Location and Market Coverage
   7.3 Feedstock Prices
      7.3.1 Gas Prices
      7.3.2 Coal Price in China
      7.3.3 Vacuum Residue Oil Value
   7.4 Shipping Costs
   7.5 Tariff
7.6 Delivered Cost Competitiveness Comparison
      7.6.1 Plants Considered
      7.6.2 Results

Appendix

A Macro-Economic Assumptions
B Methanol Capacity Listing
C Methanol Supply/Demand Balance
D Major Methanol Consumers
E Methanol Price History and Forecasts
F Technology Review
G Cost of Production for a New Methanol Plant
H Methanol Delivered Cash Costs
APPENDIX C.

Table of Contents

Figure

3.1 U.S. Gasoil, Fuel Oil and Gas Prices
3.2 Methanol to Gasoline Price Ratio
3.3 Methanol Demand in China per Application
3.4 Typical Value to End-Use Curve for Methanol
3.5 Typical Value to End-Use Curve for Methanol
3.6 Gas Production in the U.S.
3.7 U.S. Net LNG Imports
3.8 Methanol Delivered Cost Competitiveness to USGC, 2012
3.9 Methanol Conversion Olefins Facilities in China
3.10 Light Olefins Cost of Production
4.1 End-Use Consumption Drivers
4.2 Trade Considerations
4.3 Methanol Consumption by Application, 2011
4.4 Global Methanol Consumption by End-Use, 2011–2030
4.5 Global Methanol Demand by Region, 2011
4.6 Global Methanol Consumption, 2000–2030
4.7 Formaldehyde Consumption by Application, 2011
4.8 Acetic Acid Consumption by End-Use, 2011
4.9 Global Biodiesel Production
4.10 Global Methanol Capacity Breakdown, 2011–2030
4.11 Top Ten Methanol Producers, 2011
4.12 Global Methanol Supply/Demand
4.13 Global Net Trade
4.14 Global Net Trade Flows
4.15 Chinese Methanol Demand by Application, 2011
5.1 Data Flow within ChemSystems Simulator
5.2 Declining Effect of U.S. Natural Gas on Methanol Price
5.3 Global Methanol Pricing
5.4 U.S. Methanol Price History
5.5 West European Methanol Price History
5.6 Differential between West European and U.S. Contract Methanol Prices
5.7 U.S. Methanol Margin History
5.8 West European Methanol Margin History
5.9 Methanol:Premium Gasoline Price Ratio
5.10 Methanol Price Setting Mechanism
5.11 Methanol (Gas Based Plant) Cash Cost Margins
5.12 Return on Investment Forecast
5.13 Methanol Price Forecasts
5.14 West European Methanol Price Forecasts
6.1 Selected Methanol Reformer Options
6.2 Aerial View of SMR Methanol Plant (DPT Technology)
6.3 Flow Scheme for the Production of Methanol from Coal or Petroleum Coke
6.4 Dual Process of Ammonia/Methanol
6.5 Ammonia and Methanol Conventional Processes
6.6 Methanol Technology Licensors
6.7 Methanol Licensor Market Share in 2012(1)
6.9 Simplified Block Diagram Methanol Casale Patent (EP 2,450,100 A1)
APPENDIX C.

Table of Contents

6.14 Process Schematic - CHOREN Syngas Production from Biomass
6.15 LPMEOH™ Facility Integration into Existing Facilities
6.16 “LPMEOH™ Facility” Simplified Process Flow Diagram
6.17 LPMEOH™ Reactor Schematic
7.1 Methanol Delivered Cost to Western Europe (Rotterdam), 2012
7.2 Methanol Delivered Cost to USGC (Houston), 2012
7.3 Methanol Delivered Cost to South-East Asia (Singapore), 2012
7.4 Methanol Delivered Cost to North-East Asia (Yokohama), 2012
A.1 Production Volume of Different Crude Oil Types
A.2 Historical Crude Oil Price
A.3 Real Price of Crude Oil
A.4 Crude Oil Price Scenarios
A.5 U.S. Natural Gas, Fuel Oil and Gas Oil Prices
A.6 West European Natural Gas, Fuel Oil, and Gas Oil Prices
A.7 World Economic Performance
A.8 World Economic Performance and Medium Scenario Outlook
A.9 North American Economic Growth
A.10 South American Economic Growth
A.11 West European Economic Growth
A.12 Middle Eastern Economic Growth
A.13 Asia (Ex-Japan and China) Economic Growth
A.14 Japanese Economic Growth
A.15 Chinese Economic Performance and Outlook
F.1 Three Main Gasification Processes(1)
F.2 GE Energy Gasifier
F.3 Lurgi Dry-Ash Gasifier
F.4 Shell Gasification Process
F.5 E-GAS Gasifier
F.6 Davy Process Technology (DPT) & Johnson Matthey Catalysts (JM) Technology Evolution Timeline
F.7 Johnson Matthey Catalysts Low Pressure Methanol Process
F.8 ARC Converter
F.9 Methanol Equilibrium Profile in Quench Converter
F.10 Toyo Engineering Corporation MRF-Z Converter
F.11 Temperature Profile of MRF-Z Converter
F.12 Tube Cooled Converter
F.13 Methanol Equilibrium Profile in Tube Cooled Converter
F.14 Radial Steam Raising Converter(2)
F.15 Axial Steam Raising Converter(2)
F.16 Davy Process Technology Distillation System for Methanol
F.17 Johnson Matthey Catalysts Leading Concept Methanol Process
F.18 Johnson Matthey Catalysts AGHR System
F.19 Steam Reformer
F.20 Davy Process Technology Improved Low Pressure Methanol Process
F.21 Davy Process Technology Compact Methanol Process
F.22 Compact Reformer
F.23 Compact Reformer
F.24 Davy Process Technology Combined Reforming Process
F.25 SMR and ATR in Combined Reforming DPT Process
F.26 DPT & JM Combined Reforming with Conventional Steam Methane Reformer Process
F.27 Davy Process Technology Combined Reforming with GHR and ATR Process
F.28 DPT & JM Gas Heated Reformer plus Autothermal Reformer System
F.29 Davy Process Technology Series Loop
F.30 Uhde Combined Autothermal Reformer (CAR®)
F.31 Uhde CAR® based Methanol Plant
APPENDIX C.

Table of Contents

F.32 Uhde 3 and 4 Column Distillation Section
F.33 Uhde Fuel Grade Distillation Section
F.34 Lurgi MegaMethanol Process Autothermal Reforming
F.35 Lurgi MegaMethanol Process Combined Reforming
F.36 Lurgi MegaMethanol Process Flow Diagram Reforming
F.37 Lurgi MegaMethanol Process Flow Diagram – Methanol Synthesis and Distillation
F.38 Lurgi Water- and Gas-Cooled Methanol Synthesis Reactor
F.39 Lurgi Combined Converter Synthesis
F.40 Flow Scheme of the MITSUBISHI Methanol Process
F.41 Process Flow Diagram of the MITSUBISHI Methanol Process
F.42 MITSUBISHI Superconverter
F.43 Haldor Topsøe Methanol Production by One-step Reforming Process
F.44 Haldor Topsøe Methanol Production by Two-step Reforming Process
F.45 Haldor Topsøe Methanol Production by Autothermal Reforming and Hydrogen Recycle Process
F.46 Haldor Topsøe Co-production of Methanol Process in Ammonia Plants
F.47 Methanol Casale M-3000 Methanol Process
F.48 Methanol Casale IMC Converter
F.49 Cooling Plate of IMC Converter
F.50 Methanol Casale M-7000 Methanol Process

Table

3.1 Summary of MTG Plants
3.2 MTG Gasoline vs. U.S. Conventional Refinery Gasoline
4.1 Comparison of Physical Properties
4.2 Comparison of Gasoline Blending Properties
4.3 LPG and DME Bottles Comparison
4.4 Methanol Capacity Additions (Excluding China), 2012 Onwards
4.5 Chinese Methanol Capacity Additions, 2012 Onwards
6.1 Typical Properties of Methanol
6.2 United States Methanol Specifications
6.3 International Methanol Producers and Consumers Association Methanol Reference
6.4 Pre-Converter Effects on Methanol Synthesis
6.5 Effect of Hydrogen Separation Unit on Production Capacity
7.1 Installation Factors
7.2 2012 Producer Gas Prices
7.3 Key Parameters for Methanol Shipping
7.4 2012 Shipping Costs to Rotterdam, Houston, Singapore and Yokohama
7.5 Representative Methanol Plants Modelled
A.1 Historic Crude Oil Prices
A.2 Crude Oil Price Scenarios
A.3 Economic Growth and Medium Crude Oil Scenario Projections
B.1 The Development of North American Methanol Capacity, 2000-2012
B.2 The Development of South American Methanol Capacity, 2000-2012
B.3 The Development of Chinese Methanol Capacity, 2000-2012
B.4 The Development of Asian Pacific (excluding China) Methanol Capacity, 2000-2012
B.5 The Development of Central and Eastern European Methanol Capacity, 2000-2012
B.6 The Development of Western European Methanol Capacity, 2000-2012
B.7 The Development of African Methanol Capacity, 2000-2012
B.8 The Development of Middle Eastern Methanol Capacity, 2000-2012
C.1 Global Methanol Supply/Demand Balance
C.2 North America Methanol Supply/Demand Balance
C.3 South America Methanol Supply/Demand Balance
C.4 Western Europe Methanol Supply/Demand Balance
APPENDIX C. 

<table>
<thead>
<tr>
<th>Table of Contents</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.5 Central &amp; Eastern Europe Methanol Supply/Demand Balance</td>
</tr>
<tr>
<td>C.6 Middle East Methanol Supply/Demand Balance</td>
</tr>
<tr>
<td>C.7 Africa Methanol Supply/Demand Balance</td>
</tr>
<tr>
<td>C.8 Asia Pacific (excluding China and Japan) Methanol Supply/Demand Balance</td>
</tr>
<tr>
<td>C.9 China Methanol Supply/Demand Balance</td>
</tr>
<tr>
<td>C.10 Japan Methanol Supply/Demand Balance</td>
</tr>
<tr>
<td>D.1 Major Methanol Consumers - Formaldehyde, 2011</td>
</tr>
<tr>
<td>D.2 Major Methanol Consumers – Acetic Acid, 2011</td>
</tr>
<tr>
<td>D.3 Major Methanol Consumers - MTBE 2011</td>
</tr>
<tr>
<td>E.1 Methanol Price History</td>
</tr>
<tr>
<td>F.1 Gasifier Types</td>
</tr>
<tr>
<td>F.2 Gasifier Typical Characteristics(1)</td>
</tr>
<tr>
<td>F.3 Syngas Compositions for Entrained-flow Gasifiers(1)</td>
</tr>
<tr>
<td>F.4 Syngas Compositions for Moving and Fluid-Bed Gasifiers(1)</td>
</tr>
<tr>
<td>F.5 Syngas Composition for Different Reforming Processes</td>
</tr>
<tr>
<td>F.6 Typical Syngas Compositions Including Coal Gasification</td>
</tr>
<tr>
<td>F.7 Cooling Factors for Methanol Converters</td>
</tr>
<tr>
<td>F.8 Typical Process Parameters of Uhde CAR® Configuration</td>
</tr>
<tr>
<td>F.9 Jacobs Summary of Performance of Battery Limit Units</td>
</tr>
<tr>
<td>F.10 Operating and Design Parameters for Pre-Reforming and Autothermal Reforming of Lurgi MegaMethanol Process</td>
</tr>
<tr>
<td>F.11 Operating and Design Parameters for Methanol Converter of Lurgi MegaMethanol Process</td>
</tr>
<tr>
<td>G.1 Cost of Production Process: Steam Methane Reforming Followed by Methanol Synthesis</td>
</tr>
<tr>
<td>H.1 Delivered Cost to Western Europe (Rotterdam) 2012</td>
</tr>
<tr>
<td>H.2 Delivered Cost to USGC (Houston) 2012</td>
</tr>
<tr>
<td>H.3 Delivered Cost to South-East Asia (Singapore) 2012</td>
</tr>
<tr>
<td>H.4 Delivered Cost to North-East Asia (Yokohama) 2012</td>
</tr>
</tbody>
</table>
APPENDIX D.

Credentials

Nexant ChemSystems

Nexant

Nexant, a leading, global provider of consulting services to the energy industry, was established on 1 January 2000. As an independent company with a number of shareholders, Nexant provides impartial advice to clients in the energy and chemicals sector.

Nexant's global headquarters are in San Francisco. The company provides a range of services to the energy industries, as detailed in our literature and on the website at www.nexant.com.

Nexant Oil & Gas and Chemicals Practices

The foundations of Nexant’s Oil & Gas Practice are based on more than 25 years of experience in the oil and gas industries as part of Bechtel’s consulting business and 40 years of experience of the downstream oil practice originating from Nexant’s acquisition of Chem Systems in 2001. Our consolidated expertise and experience is unrivalled by any other specialist consulting firm in the industry.

Our Oil & Gas and Chemicals Practices serve the entire industry value chain, from oil and gas production through the downstream sub-sector to chemicals, including speciality chemicals. These services complement Nexant’s other divisions, which provide a comprehensive range of consulting services and software to the electric power and advanced energy sectors.

Nexant's Chemicals Practice offers its clients **Insight and Understanding** – Our sharp focus on the petroleum and chemical industry gives us an unrivalled **insight** into the current issues and opportunities; the shifting landscape and changing fortunes that affect the sector. We **understand** our clients’ businesses - the challenges they face and the competitive pressures which shape their thinking.

This can only be achieved through an unrivalled combination of:

- **Industry knowledge** - we consult on the petroleum and chemical industry; our consultants are all experts in the industry, who work fulltime on the challenges facing the industry.
- **In-house data** - we have an unrivalled database on the industry and its markets, and employ teams of researchers to continually update this resource. Our ChemSystems Online® product, which can be accessed by subscribers, contains the core of this knowledge base covering the commodity chemicals and polymers.
- **Proven and tested methodologies** - we have developed a range of methodologies to cover different types of assignments, such as feasibility studies, project finance support, privatisations, due diligence studies for acquisitions and financings, market and technology review, and selection studies. All of these have been tailored and continuously improved to suit the needs of the industry.
APPENDIX D.

Credentials

- **Technical competence** - we constantly track the technical improvements in the industry and frequently review new process improvements for clients. Our ChemSystems Process Evaluation/Research Planning (PERP) Program encapsulates some of this work.

- **Global** - our permanent offices in London, New York (White Plains), Houston, Tokyo, Bangkok and Bahrain provide comprehensive coverage. In addition, we have long-term relationships with representatives or registered branch offices in most major locations, including Beijing, Singapore, Seoul, Moscow, Abu Dhabi, Amman, Cairo, Abuja, Rio de Janeiro, Caracas, and Paris. Nexant professionals have extensive experience in emerging markets such as the former Soviet Union and China, and our team of industry experts can work fluently in over ten languages.

- **Strategic consulting** - we have been on the leading edge of many of the strategic initiatives in the industry, including consolidations, restructuring, and privatisations. We pride ourselves on our thought leadership in strategy consulting in the sector.

- **Breadth** across all relevant sectors. Our team can provide clients with a complete and holistic view of the sector and its place in the overall economy covering the entire value chain.

**Nexant has unrivalled experience:**

- Each year Nexant advises on tens of billions of dollars of petroleum and chemicals projects, in most of the major global supply and demand centres, covering the full hydrocarbon production, processing and transportation supply chain.

- Our team routinely works for almost every major multinational corporation in the petroleum and chemical business and for many national companies, governments, and international organisations. Nexant’s view is often quoted by major corporations as an authoritative view on the industry.

**We are recognised for our quality and industry thought leadership:**

- Nexant is often quoted in the petroleum and chemical press on its views on markets and developments.

- Our team members are called on to give expert papers at major conferences.

- Our experienced Vice Presidents are responsible for the quality of our work in their individual areas of expertise. They are expected to provide inputs to and supervise every assignment we undertake.
APPENDIX D. Credentials

We have extensive resources to fulfil any assignment in the industry:

- Nexant Oil & Gas and Chemicals Practices employ over one hundred staff, making us the largest specialist consultant in the sector. We are the only industry specialist consultant to offer a fully comprehensive in-house service from well-to-wire and to downstream chemical.

- All staff are experienced in the industry and have typically worked previously for a multi-national industry company or a major contractor/technology company. More than half of our staff have worked for Nexant and the predecessor organisations for more than ten years.

- Staff qualifications include chemists and engineers as well as economists and legal specialists. A very high proportion of staff has advanced degrees - PhD or MBA.

- We can staff projects anywhere in the world from our global network of offices.

- Our data resources are the best in the industry and are continually updated.

ChemSystems Online

ChemSystems Online® is an internet-based planning and forecasting tool. It heralds a new generation of consulting and planning solutions to give a competitive edge to your investment decisions and business strategies. ChemSystems Online® provides online access to the database behind the reports of the ChemSystems PPE program.

It provides online access to the most comprehensive database of current data, analysis and forecasts of the global petrochemical industry, including:

- Techno-Economics:
  - Techno-Economic cost of production, raw material consumption, yield

- Industry Profitability & Prices:
  - Analysis and forecasts of costs, prices, margins and profitability

- Market Dynamics:
  - Location, process and technology, ownership, scale, expansions, market capacity shares
  - Consumption and consumption drivers, production and supply, trade, global supply and demand projections up to 2025
Selected Methanol Single-Client Experience

The methanol industry is an area of particular specialisation by Nexant, having performed well over a hundred engagements for most of the significant global and regional players and numerous new or would-be new operators, as well as financial or governmental organisations. The following notes describe a few major projects undertaken in recent years. Details of the many other engagements are available on request. In many cases, the nature of Nexant work is confidential, and we are not free to identify the client with the project. For this reason, some of the typical projects listed below do not identify the client.

Market Feasibility Study, Russia: Nexant reviewed methanol, ammonia and urea markets, pricing, delivered cost competitiveness, market entry strategy and technology options for a potential new entrant.

Methanol Feasibility Study: Nexant carried out a feasibility study for a 5,000 ton per day methanol units in the PARS economic zone, Assaluyeh, Iran, for a foreign investor. This included market dynamics, price forecasts, cost competitiveness, marketing strategy, project execution and implementation definition and economic evaluation.

MTO Commercial and Technical Risk Assessment

Nexant was retained by the sponsor and its financial advisor to review market dynamics and pricing outlooks, perform risk assessments for the air separation unit (ASU), methanol, methanol to olefins (MTO) with olefin cracking process (OCP) and polyolefin process technologies, critical equipment risk assessment for the methanol, MTO-OCP and ASU plants and also a high-level social environmental awareness overview.

DME Market Assessments

Nexant prepared a market study to evaluate the potential future of DME in selected markets. The analyses focussed on generic potential production locations in the Middle East and Nigeria, along with demand potential in selected Asian counties.

Methanol Markets and Pricing

Nexant was retained by Europe’s leading methanol producer to analyse historic market and pricing trends and develop future projections, with a special focus on the European market.

Strategy Plan Development

Nexant developed a 10-year strategic plan for margin enhancement for a major Russian chemicals and fertilizer company whose portfolio includes four methanol plants, incorporating conventional natural gas reforming and also acetylene off-gas technologies. The strategy was based on technology and manufacturing assessments of the sites, market characterisation and a profitability assessment of each business versus the wider global industry. Businesses and projects were identified within the substantial portfolio for expansion/investment and others for exit.
“New Paradigm” Methanol Pricing Outlook

Changing market dynamics in the methanol industry have caused many plants to close in North America. Once the final U.S. gas-based plant closes, the historically strong influence of U.S. gas costs on global methanol prices will cease and a “new paradigm” price-setting mechanism will emerge. Nexant projected future methanol prices under this new paradigm with some sensitivity cases also considered.

Lenders’ Independent Engineer

Nexant is the lenders’ independent engineer for the Salalah Methanol project in Oman. Activities performed include reviewing the project’s: methanol process technology, execution and management, agreements, cost and schedule, environmental, health and safety, completion testing regime for lenders, financial model and operating parameters.

Global Methanol Business Outlook

Nexant performed this study considering the likely change in U.S. demand for MTBE and potential growth of fuel cell usage. The study included global and regional supply/demand outlook, price forecasts and an analysis of the competitiveness of the Middle Eastern client’s proposed plant against international competition.

Methanol/MTBE Market Due Diligence

Acting on behalf of the banks arranging the loan facility for a Middle Eastern methanol/MTBE project, Nexant completed global and regional supply/demand analyses and forecasts, price forecasts, an analysis of the project’s potential competitiveness in its key markets and a review of feedstock and off-take agreements.

Lenders’ Independent Technical Consultant

Nexant is the independent technical consultant for the EMethanex methanol project at Damietta in Egypt, a joint venture between Methanex and EChem. Activities performed include reviews of facility design, site assessment, permits and licenses, project execution and plan, capital cost estimate, operating and maintenance costs, project performance, contracting process and contracts, economic analysis, project risk analysis as well as ad hoc technical advisory services and certifications.

Lenders’ Independent Market Consultant

Nexant was retained as the independent market consultant by Samba for this Saudi Formaldehyde methanol project. Historic and projected methanol market dynamics, price and profitability, delivered cost competitiveness and marketing strategy were reviewed for the project. Market dynamics and pricing were also reviewed and projected for the company’s existing businesses of formaldehyde, hexamine, paraformaldehyde and concrete additives.
Feasibility Study Assessment and Ranking
An Asian national oil and gas company was seeking new domestic investment opportunities to add value to its natural gas resources. It had received a number of project proposals from global companies in the form of detailed feasibility studies for methanol and/or ammonia production. The company retained Nexant to carry out an independent due diligence of these studies and to recommend investment priorities. Nexant undertook market opportunity studies, price forecasts, financial modelling, and other project assessments, and rated and ranked the projects.

Russian and East European Cost Competitiveness
Nexant profiled producers in this region, including any horizontal and vertical site integration, and analysed methanol delivered costs, including the outlook for the key cost factors of natural gas and freight costs.

Techno-Economic Feasibility Study
Nexant evaluated current and prospective large-scale technologies, capital and operating costs for a Qatari client considering investing in a large-scale methanol project. A financial evaluation of the project was performed and various sensitivity cases considered. Project development and implementation strategy was also reviewed.

Technical and Market Advice for New Methanol Project
Nexant provided technical and market consultancy services to Société Générale making assessments and recommendations from the standpoint of potential lenders to a proposed methanol plant in Western Australia including technology selection, project development, review of gas supply, EPC, O&M and offtake contracts and a market study reviewing of the supply/demand and pricing prospects for methanol, the delivered cost competitiveness of the plant and the marketing strategy for the product.

Methane to Polyolefins Feasibility Study
Nexant was retained to develop an independent feasibility study for this project, including detailed market and price analyses and forecasts; market strategy and off-take agreement development; gas feedstock analysis and agreement formulation; technology analysis and selection (for methanol, olefins via MTO or MTP, and polyolefins); configuration and product optimization; capital and operating cost estimation and forecasts; detailed economic and cash flow evaluation; and investment recommendations.

Production of Methanol from Oil Residue in Germany
In this study for a major global methanol producer, Nexant determined the alternative value of heavy fuel oil to German refineries and the cash cost of production of methanol was calculated for each of the three German methanol producers using this feedstock, taking due account of the integration with the refinery and with associated hydrogen and ammonia plants.
APPENDIX D.

Methanol Benchmarking Study
Nexant performed a technical review of the operating performance of a group of methanol producers, identifying the most significant factors responsible for below average plant availability and output.

The Prospects for Diesel/Methanol Emulsions
Nexant assessed the potential for methanol use, as an emulsion in diesel, considering the global use of diesel, the possible impact on refiners, etc.

Crude Methanol Markets
Nexant analysed the technical feasibility of selling crude methanol into chemical grade methanol markets for a potential methanol producer.

Natural Gas Utilisation
Nexant studied natural gas utilisation in Argentina, including:
- gasoline octane enhancement - preliminary licensor information
- MTBE production and use pre-feasibility study
- economics, pricing and project financing
- study of the optimum use of natural gas in transport.

Methanol Competitiveness and Business Valuation Study
Nexant benchmarked the production economics of a major methanol producer with its major competitors and then a valuation of the business based on a forecast of its methanol margin.

Methanol Project - Trinidad
Retained by Citicorp, Nexant provided project finance-related consulting services for a methanol plant at Point Lisas, Trinidad with input focused on the following:
- review of lump-sum turn-key (LSTK) contractor services,
- participation in contract negotiations to complete the contractor LSTK agreements and the product offtake agreements.

Floating Methanol Plant
Nexant evaluated the feasibility of a floating methanol plant in south-eastern Asia for a project sponsor.

ChemSystems’ Methanol Multiclient Reports
Adding Value to Methane: Strategic Opportunities for the Middle East
This major study reviews (by each Middle Eastern State) methane availability and pricing issues, methane derivative market dynamics and impact on global trade, technology options, impact of these developments on competitiveness, extending the methane value chain and other strategic issues. The methanol chain products included are methanol, formaldehyde, acetic acid, DME, MTO and MTP. Also included are ammonia and its derivatives, GTL, LNG, pipelines and power.
APPENDIX D. Credentials

Process Evaluation/Research Planning (PERP)
The PERP Program provides valuable insights and information for research planning and marketing personnel. It examines existing, developing and embryonic technologies, aiming to provide early identification of commercially significant technical developments. Eight or more reports per year are on petrochemicals; additional reports cover polymers, fine and performance chemicals, and other topics.

Recent PERP topics relating specifically to methanol and its derivatives have included:

- Methanol
- Developments in Methanol Production Technology
- Methanol to Olefins
- Developments in Syngas Production
- Formaldehyde
- MTBE
- TAME
- Alternative Uses of MTBE Facilities
- Impact of MTBE Phase-out on Chemical Markets
- Cost/Performance of Fuel Oxygenates
- Acetic Acid/Acetic Anhydride
- Acetic Acid Directly from Ethylene
- Acetic Acid via Ethane Oxidation
- Vinyl Acetate
- Fluidized Bed Vinyl Acetate Process
- Polyvinyl Alcohol
- Ethyl and Butyl Acetate
- Methyl Methacrylate
- Dimethyl Ether (DME)
## ChemSystems Programs

<table>
<thead>
<tr>
<th>ChemSystems Online</th>
<th>Petroleum &amp; Petrochemical Economics (PPE)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Providing online databases and tools for analysis and forecasts of the markets and economics of the petroleum and petrochemical industry.</td>
<td>Providing regular analysis and forecast reports on the profitability, competitive position, and supply/demand trends of the global industry.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ChemSystems Simulator</th>
<th>Process Evaluation/ Research Planning (PERP)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Providing a state-of-the-art simulation model for the entire global petroleum and petrochemical market – including technology, costs, supply/demand, and profitability.</td>
<td>Providing analysis and economic models of the existing and developing process technology used by the industry.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ChemSystems Training</th>
<th>PolyOlefins Planning Service (POPS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Providing in-house and public training courses on the industry, its chemistry and on the planning and analysis methodologies.</td>
<td>Providing detailed market and technology evaluation of the global polyolefin industry.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Special Reports</th>
<th>Strategic Business Analysis (SBA)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Providing reports on topical issues and aspects of the industry.</td>
<td>Providing regular reports on the strategic trends that will shape the industry, including reviews of markets, pricing, technology and delivered cost competitiveness.</td>
</tr>
</tbody>
</table>